The Dynapac CC232HF is a vibratory roller in the 8-ton class, with articulated steering and vibration on both drums, but featuring split drums both front and rear. Propulsion and braking on this roller are applied to all four drum halves.
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Introduction

Warning symbols

⚠️ **WARNING !** Marks a danger or a hazardous procedure that can result in life threatening or serious injury if the warning is ignored.

⚠️ **CAUTION !** Marks a danger or hazardous procedure that can result in damage to the machine or property if the warning is ignored.

Safety information

⚠️ **The safety manual supplied with the machine must be read by all roller operators. Always follow the safety instructions. Do not remove the manual from the machine.**

⚠️ **We recommend that the operator reads the safety instructions in this manual carefully. Always follow the safety instructions. Ensure that this manual is always easily accessible.**

⚠️ **Read the entire manual before starting the machine and before carrying out any maintenance.**

⚠️ **Ensure good ventilation (extraction of air by fan) where the engine is run indoors.**

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**CALIFORNIA**

**Proposition 65 Warning**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

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**General**

This manual contains instructions for machine operation and maintenance.
Introduction

The machine must be correctly maintained for maximal performance.

The machine should be kept clean so that any leakages, loose bolts and loose connections are discovered at as early a point in time as possible.

Inspect the machine every day, before starting. Inspect the entire machine so that any leakages or other faults are detected.

Check the ground under the machine. Leakages are more easily detected on the ground than on the machine itself.

THINK ENVIRONMENT ! Do not release oil, fuel and other environmentally hazardous substances into the environment. Always send used filters, drain oil and fuel remnants to environmentally correct disposal.

This manual contains instructions for periodic maintenance normally carried out by the operator.

Additional instructions for the engine can be found in the manufacturer's engine manual.
Safety - General instructions

(Also read the safety manual)

1. The operator must be familiar with the contents of the OPERATION section before starting the roller.

2. Ensure that all instructions in the MAINTENANCE section are followed.

3. Only trained and/or experienced operators are to operate the roller. Passengers are not permitted on the roller. Remain seated at all times when operating the roller.

4. Never use the roller if it is in need of adjustment or repair.

5. Only mount and dismount the roller when it is stationary. Use the intended grips and rails. Always use the three-point grip (both feet and one hand, or one foot and both hands) when mounting or dismounting the machine. Never jump down from the machine.

6. The ROPS (Roll Over Protective Structure) should always be used when the machine is operated on unsafe ground.

7. Drive slowly in sharp bends.

8. Avoid driving across slopes. Drive straight up or straight down the slope.

9. When driving close to edges or holes, make sure that at least 2/3 of the drum width is on previously compacted materials.

10. Make sure that there are no obstacles in the direction of travel, on the ground, in front of or behind the roller, or overhead.

11. Drive particularly carefully on uneven ground.

12. Use the safety equipment provided. The seat belt must be worn on machines fitted with ROPS.

13. Keep the roller clean. Clean any dirt or grease that accumulates on the operator platform immediately. Keep all signs and decals clean and legible.

14. Safety measures before refueling:
   - Shut off the engine
   - Do not smoke
   - No naked flame in the vicinity of the machine
   - Ground the filling device nozzle to the tank to avoid sparks

15. Before repairs or service:
   - Chock the drums/wheels and under the strike-off blade.
   - Lock the articulation if necessary
16. Hearing protection is recommended if the noise level exceeds 85 dB(A). The noise level can vary depending on the equipment on the machine and the surface the machine is being used on.

17. Do not make any changes or modifications to the roller that could affect safety. Changes are only to be made after written approval has been given by Dynapac.

18. Avoid using the roller before the hydraulic fluid has reached its normal working temperature. Braking distances can be longer than normal when the fluid is cold. Refer to the operating instruction in the STOP section.

19. For your own protection always wear:
   - helmet
   - working boots with steel toecaps
   - ear protectors
   - reflecting clothing/high visibility jacket
   - working gloves
Safety - when operating

Driving near edges

When driving near an edge, minimum 2/3 of the drum width must be on solid ground.

> When using pivotal steering, only one drum should be allowed to move into the position shown in the picture. The other drum must be in contact with the ground across its full width.

> Keep in mind that the machine’s center of gravity moves outwards when steering. For example, the center of gravity moves to the right when you steer to the left.

Slopes

This angle has been measured on a hard, flat surface with the machine stationary.

The steering angle was zero, the vibration was switched OFF and all tanks were full.

Always take into consideration that loose ground, steering the machine, vibration on, machine speed across the ground and raising the center of gravity can all cause the machine to topple at smaller slope angles than those specified here.

> To exit the cab in an emergency, release the hammer on the rear right post and break the rear window.

> It is recommended that ROPS (Roll Over Protective Structure) or a ROPS approved cab, is always used when driving on slopes or unsafe ground.

> Where possible, avoid driving across slopes. Drive instead straight up and down sloping ground.
Safety (Optional)

Air conditioning (Optional)

⚠️ The system contains pressurized refrigerant. It is forbidden to release refrigerants into the atmosphere.

⚠️ Work on the refrigerant circuit is only to be carried out by authorized companies.

⚠️ The cooling system is pressurized. Incorrect handling can result in serious personal injury. Do not disconnect or undo the hose couplings.

⚠️ The system must be refilled with an approved refrigerant by authorized personnel when necessary. Refer to the technical specifications.

Fig. Air conditioning
1. Cooling system in the cab
Edge cutter/edge roller (Optional)

⚠️ The operator must make sure that nobody is in the area of operation while the machine is in use.

⚠️ The edge cutter consists of rotating components and there is a risk of being crushed.

⚠️ The tool is to be returned to the transport position (1) immediately after use.
Special instructions

Standard lubricants and other recommended oils and fluids

Before leaving the factory, the systems and components are filled with the oils and fluids specified in the lubricant specification. These are suitable for ambient temperatures in the range -15°C to +40°C (5°F - 104°F).

⚠️ The maximum temperature for biological hydraulic fluid is +35°C (95°F).

Higher ambient temperatures, above +40°C (104°F)

For operation of the machine at higher ambient temperatures, however maximum +50°C (122°F), the following recommendations apply:

The diesel engine can be run at this temperature using normal oil. However, the following fluids must be used for other components:

Hydraulic system - mineral oil Shell Tellus T100 or similar.

Temperatures

The temperature limits apply to standard versions of rollers.

Rollers equipped with additional equipment, such as noise suppression, may need to be more carefully monitored in the higher temperature ranges.

High pressure cleaning

Do not spray directly onto electrical components.

⚠️ High-pressure washing must not be used on the instrument panel.

⚠️ Detergent that can destroy electrical parts, or which is conductive, must not be used.

⚠️ In certain cases there is an electric operating lever and an attendant program box in the engine compartment, which must not be washed with high-pressure washing or otherwise washed with water. It is sufficient to wipe them clean.
Special instructions

Place a plastic bag over the fuel filler cap and secure with a rubber band. This is to avoid high pressure water entering the vent hole in the filler cap. This could cause malfunctions, such as the blocking of filters.

⚠️ Never aim the water jet directly at the fuel tank cap. This is particularly important when using a high-pressure cleaner.

Fire fighting

If the machine catches fire, use an ABE-class powder fire extinguisher.

A BE-class carbon dioxide fire extinguisher can also be used.

Roll Over Protective Structure (ROPS), ROPS approved cab

⚠️ *If the machine is fitted with a Roll Over Protective Structure (ROPS, or ROPS approved cab) never carry out any welding or drilling in the structure or cab.*

⚠️ *Never attempt to repair a damaged ROPS structure or cab. These must be replaced with new ROPS structure or cabs.*

Battery handling

⚠️ *When removing batteries, always disconnect the negative cable first.*

⚠️ *When fitting batteries, always connect the positive cable first.*

🔄 Dispose of old batteries in an environmentally friendly way. Batteries contain toxic lead.

⚠️ Do not use a quick-charger for charging the battery. This may shorten battery life.
Jump starting

**Warning:** Do not connect the negative cable to the negative terminal on the dead battery. A spark can ignite the oxy-hydrogen gas formed around the battery.

**Warning:** Check that the battery used for jump starting has the same voltage as the dead battery.

Turn the ignition and all power consuming equipment off. Switch off the engine on the machine which is providing jump start power.

First connect the jump start battery's positive terminal (1) to the flat battery's positive terminal (2). Then connect the jump start battery's negative terminal (3) to, for example, a bolt (4) or the lifting eye on the machine with the flat battery.

Start the engine on the power providing machine. Let it run for a while. Now try to start the other machine. Disconnect the cables in the reverse order.

*Fig. Jump starting*
Technical specifications - Noise/Vibrations/Electrical

Vibrations - Operator station
(ISO 2631)

<table>
<thead>
<tr>
<th>The vibration levels are measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, with vibration switched on, on soft polymer material and with the operator’s seat in the transport position.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measured whole-body vibrations are below the action value of 0.5 m/s² as specified in Directive 2002/44/EC. (Limit is 1.15 m/s²)</td>
</tr>
<tr>
<td>Measured hand/arm vibrations also were below the action level of 2.5 m/s² specified in the same directive. (Limit is 5 m/s²)</td>
</tr>
</tbody>
</table>

Noise level

The noise level is measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, on soft polymer material with vibration switched on and the operator's seat in the transport position.

Guaranteed sound power level, $L_{WA}$ 106 dB (A)

Sound pressure level at the operator's ear (platform), $L_{PA}$ xx dB (A)

Sound pressure level at the operator's ear (cab), $L_{PA}$ 78 dB (A)

During operation the above values may differ because of the actual operational conditions.

Electrical system

Machines are EMC tested in accordance with EN 13309:2000 'Construction machinery'
Technical specifications - Dimensions

Dimensions, side view

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>mm</th>
<th>in</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>3180</td>
<td>125</td>
</tr>
<tr>
<td>D</td>
<td>1120</td>
<td>44</td>
</tr>
<tr>
<td>h</td>
<td>2120</td>
<td>83</td>
</tr>
<tr>
<td>H</td>
<td>2920</td>
<td>115</td>
</tr>
<tr>
<td>L</td>
<td>4300</td>
<td>169</td>
</tr>
<tr>
<td>S</td>
<td>17</td>
<td>0.7</td>
</tr>
</tbody>
</table>
## Technical specifications - Dimensions

### Dimensions, top view

![Dimensions Diagram](image)

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>mm</th>
<th>in</th>
</tr>
</thead>
<tbody>
<tr>
<td>M1</td>
<td>1575</td>
<td>62</td>
</tr>
<tr>
<td>M2</td>
<td>1810</td>
<td>71</td>
</tr>
<tr>
<td>R1: With offset drums</td>
<td>4505</td>
<td>177</td>
</tr>
<tr>
<td>R2: With offset drums</td>
<td>2495</td>
<td>98</td>
</tr>
<tr>
<td>R1: Without offset drums</td>
<td>6270</td>
<td>247</td>
</tr>
<tr>
<td>R2: Without offset drums</td>
<td>4820</td>
<td>189</td>
</tr>
<tr>
<td>W</td>
<td>1450</td>
<td>57</td>
</tr>
</tbody>
</table>
Technical specifications - Weights and volumes

Weights

<table>
<thead>
<tr>
<th>Weight Description</th>
<th>kg</th>
<th>lbs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Service weight without ROPS</td>
<td>8000</td>
<td>17,640</td>
</tr>
<tr>
<td>Service weight with ROPS (EN500)</td>
<td>8400</td>
<td>18,520</td>
</tr>
<tr>
<td>Service weight with cab</td>
<td>8450</td>
<td>18,630</td>
</tr>
</tbody>
</table>

Fluid volumes

<table>
<thead>
<tr>
<th>Component</th>
<th>Front</th>
<th>Rear</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drum</td>
<td>6.5 liters</td>
<td>6.9 qts</td>
</tr>
<tr>
<td>Gear box (x2)</td>
<td>1.3 (x2) liters</td>
<td>1.4 (x2) qts</td>
</tr>
<tr>
<td>Drum, rear</td>
<td>6.5 liter</td>
<td>6.9 qts</td>
</tr>
<tr>
<td>Gear box (x2)</td>
<td>1.3 (x2) liter</td>
<td>1.4 (x2) qts</td>
</tr>
<tr>
<td>Hydraulic reservoir</td>
<td>38 liters</td>
<td>40.2 qts</td>
</tr>
<tr>
<td>Fuel tank</td>
<td>120 liters</td>
<td>31.7 gal</td>
</tr>
<tr>
<td>Emulsion tank</td>
<td>- liters/tank</td>
<td>-</td>
</tr>
<tr>
<td>Water tank</td>
<td>365 liters/tank</td>
<td>96.4 gal</td>
</tr>
<tr>
<td>Diesel engine</td>
<td>10.5 liters</td>
<td>11.1 qts</td>
</tr>
</tbody>
</table>
Technical specifications - Working capacity

Compaction data

<table>
<thead>
<tr>
<th>Static linear load, front</th>
<th>29.2 kg/cm</th>
<th>163 pli</th>
</tr>
</thead>
<tbody>
<tr>
<td>Static linear load, rear</td>
<td>28.7 kg/cm</td>
<td>160 pli</td>
</tr>
<tr>
<td>Amplitude, high</td>
<td>0.5 mm</td>
<td>0.020 in</td>
</tr>
<tr>
<td>Amplitude, low</td>
<td>0.2 mm</td>
<td>0.008 in</td>
</tr>
<tr>
<td>Vibration frequency, high amplitude</td>
<td>51 Hz</td>
<td>3060 vpm</td>
</tr>
<tr>
<td>Vibration frequency, low amplitude</td>
<td>71 Hz</td>
<td>4260 vpm</td>
</tr>
<tr>
<td>Centrifugal force, high amplitude</td>
<td>78 kN</td>
<td>20.060 lb</td>
</tr>
<tr>
<td>Centrifugal force, low amplitude</td>
<td>68 kN</td>
<td>15.800 lb</td>
</tr>
</tbody>
</table>

Note: The frequency is measured at high revs. The amplitude is measured as the real value and not the nominal.

Propulsion

<table>
<thead>
<tr>
<th>Speed range</th>
<th>0-13</th>
<th>km/h</th>
<th>0-8</th>
<th>mph</th>
</tr>
</thead>
<tbody>
<tr>
<td>Climbing capacity (theoretical)</td>
<td>42</td>
<td>%</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Technical specifications - General

Engine

<table>
<thead>
<tr>
<th>Manufacturer/Model</th>
<th>Deutz BF04L 2011 / TD2011 L04 I</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power (SAE J1995)</td>
<td>60 kW</td>
</tr>
<tr>
<td>Engine speed</td>
<td>2800 / 2600 rpm</td>
</tr>
</tbody>
</table>

Electrical system

<table>
<thead>
<tr>
<th>Battery</th>
<th>12V 170Ah</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alternator</td>
<td>12V 80A</td>
</tr>
<tr>
<td>Fuses</td>
<td>See the Electrical system section - fuses</td>
</tr>
</tbody>
</table>

Tightening torque

Tightening torque in Nm for oiled, bright galvanized bolts tightened using a torque wrench.

STRENGTH CLASS

<table>
<thead>
<tr>
<th>M - thread</th>
<th>8.8</th>
<th>10.9</th>
<th>12.9</th>
</tr>
</thead>
<tbody>
<tr>
<td>M6</td>
<td>8,4</td>
<td>12</td>
<td>14,6</td>
</tr>
<tr>
<td>M8</td>
<td>21</td>
<td>28</td>
<td>34</td>
</tr>
<tr>
<td>M10</td>
<td>40</td>
<td>56</td>
<td>68</td>
</tr>
<tr>
<td>M12</td>
<td>70</td>
<td>98</td>
<td>117</td>
</tr>
<tr>
<td>M16</td>
<td>169</td>
<td>240</td>
<td>290</td>
</tr>
<tr>
<td>M20</td>
<td>330</td>
<td>470</td>
<td>560</td>
</tr>
<tr>
<td>M24</td>
<td>570</td>
<td>800</td>
<td>960</td>
</tr>
<tr>
<td>M30</td>
<td>1130</td>
<td>1580</td>
<td>1900</td>
</tr>
<tr>
<td>M36</td>
<td>1960</td>
<td>2800</td>
<td>-</td>
</tr>
</tbody>
</table>
### Technical specifications - General

#### ROPS - bolts

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Bolt dimensions:</td>
<td>M24 (PN 903792)</td>
</tr>
<tr>
<td>Strength class:</td>
<td>10.9</td>
</tr>
<tr>
<td>Tightening torque:</td>
<td>800 Nm (Dacromet treated)</td>
</tr>
</tbody>
</table>

> ROPS-bolts which are to be torque tightened must be dry.

#### Hydraulic system

<table>
<thead>
<tr>
<th>Opening pressure</th>
<th>MPa</th>
<th>PSI</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drive system</td>
<td>42.0</td>
<td>6090</td>
</tr>
<tr>
<td>Supply system</td>
<td>2.4</td>
<td>348</td>
</tr>
<tr>
<td>Vibration system</td>
<td>35.0</td>
<td>5080</td>
</tr>
<tr>
<td>Control systems</td>
<td>20.0</td>
<td>2900</td>
</tr>
<tr>
<td>Brake release</td>
<td>1.5</td>
<td>218</td>
</tr>
</tbody>
</table>
Machine plate - Identification

Machine plate

The machine type plate (1) is attached to the front left side of the frame, beside the steering joint.

The plate specifies the manufacturers name and address, the type of machine, the PIN, Product Identification Number (serial number), operating weight, engine power and year of manufacture. (On machines supplied to outside the EU, there are no CE markings and in some cases no year of manufacture.)

Please state the machine's PIN when ordering spares.

Product identification number on the frame

The machine PIN (Product Identification Number) (1) is punched on the right edge of the front frame.
Engine plates

The engine type plate (1) is attached to the top of the engine.

The plate specifies the type of engine, its serial number and the engine specification.

Please specify the engine serial number when ordering spares. Refer also to the engine manual.

[Diagram of engine with annotations]

Fig. Engine
1. Type plate
2. EPA plate (USA)
Fig. Location, decals and signs

1. Warning, Crush zone
2. Warning, Rotating engine components
3. Warning, Hot surfaces
4. Warning, Brake release
5. Warning, Instruction manual
6. Warning, Edge cutter
7. Warning, Locking
8. Warning, Toxic gas
9. Noise power level
10. Diesel fuel
11. Lifting point
12. Hoisting plate
13. Handbook compartment
14. Hydraulic fluid
15. Battery isolator switch
16. Securing point
17. Warning sign
18. Emergency exit
19. Tire pressure (Combi machines only)
20. Warning, Starting gas
Safety decals

Always make sure that all safety decals are completely legible, and remove dirt or order new decals if they have become illegible. Use the part number specified on each decal.

903422
Warning - Crush zone, articulation/drum.
Maintain a safe distance from the crush zone.
(Two crush zones on machines fitted with pivotal steering)

903423
Warning - Rotating engine components.
Keep your hands at a safe distance from the danger zone.

903424
Warning - Hot surfaces in the engine compartment.
Keep your hands at a safe distance from the danger zone.

904895
Warning - Brake disengagement
Study the towing chapter before disengaging the brakes.
Danger of being crushed.

903459
Warning - Instruction manual
The operator must read the safety, operation and maintenance instructions before operating the machine.

904083
Warning - Edge cutter (option)
Warning of rotating parts.
Maintain a safe distance from the crush zone.
908229
Warning - Locking
The articulation must be locked when lifting.
Read the instruction manual.

904165
Warning - Toxic gas (accessory, ACC)
Read the instruction manual.

791642
Warning - Starting gas
Starting gas is not to be used.
Info decals

Noise power level

106 dB

Diesel fuel

Lifting point

Hoisting plate

Handbook compartment

Master switch

Hydraulic fluid

Biological hydraulic fluid

Securing point

Shut off valve

ACTIVATE THE PARKING BRAKE BEFORE LEAVING THE OPERATOR’S PLATFORM
**Fig. Instruments and control panel**

1. Starter switch
2. * Rpm/Frequency selector
3. * Working lights
4. * Hazard beacon
5. * Direction indicator switch
6. * Hazard warning lights
7. * Main beam switch
8. * Parking/dipped beam switch
9. * Changeover switch, pivotal steering, On/Off
10. * Control lamp, drum position
11. * Voltmeter
12. * Hydraulic fluid temperature
13. * Engine oil temperature
14. * Engine speed/Vibration frequency
15. * Speedometer
16. * Fuel gauge
17. * Level gauge, rear water tank
18. * Level gauge, front water tank
19. * Sprinkler, edge cutter
20. * Edge cutter, Up/Down
21. **Sprinkler, tires
22. Vibration, front/rear drum
23. * Sprinkler timer
24. Amplitude selector, High/Low
25. Manual/Automatic sprinkler
26. Manual/Automatic vibration

* = Optional
** = Standard on combi roller
Machine description - Instruments/Controls

Locations - Control panel and controls

27. Hourmeter
28. Brake warning lamp
29. Warning lamp, engine oil pressure
30. Warning lamp, hydraulic filter
31. Warning lamp, air filter
32. Warning lamp, charging
33. Warning lamp, hydraulic temperature
34. Warning light, engine oil temperature
35. Warning lamp, fuel level
36. Engine speed control
37. Joystick, pivotal steering
38. Emergency/Parking brake knob
39. Horn
40. Forward/Reverse lever
41. Vibration On/Off

Function descriptions

<table>
<thead>
<tr>
<th>No</th>
<th>Designation</th>
<th>Symbol</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Starter switch</td>
<td><img src="image" alt="Symbol" /></td>
<td>The electric circuit is broken.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>All instruments and electric controls are supplied with power.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Starter motor activation.</td>
</tr>
<tr>
<td>2</td>
<td>Engine speed</td>
<td><img src="image" alt="Symbol" /></td>
<td>The current engine speed is shown in this position</td>
</tr>
<tr>
<td></td>
<td>Vibration frequency measurement,</td>
<td><img src="image" alt="Symbol" /></td>
<td>In the left position, frequency is measured on the rear rear drum.</td>
</tr>
<tr>
<td></td>
<td>switch</td>
<td></td>
<td>In the right position, frequency is measured on the front drum.</td>
</tr>
<tr>
<td>3</td>
<td>Rear working lights, switch</td>
<td><img src="image" alt="Symbol" /></td>
<td>Turn to the right to switch on the working lights.</td>
</tr>
</tbody>
</table>

Fig. Control panel
<table>
<thead>
<tr>
<th>No</th>
<th>Designation</th>
<th>Symbol</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>Hazard beacon, switch</td>
<td>![symbol]</td>
<td>Turn to the right to switch on the hazard beacon.</td>
</tr>
<tr>
<td>5</td>
<td>Direction indicator, switch</td>
<td>![symbol]</td>
<td>Turn to the left to switch on the left direction indicators etc.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>The direction indicators are off in the middle position.</td>
</tr>
<tr>
<td>6</td>
<td>Hazard warning lights, switch</td>
<td>![symbol]</td>
<td>Turn the switch to the right to turn on the hazard warning lights.</td>
</tr>
<tr>
<td>7</td>
<td>Main/dipped beam switch with control lamp</td>
<td>![symbol]</td>
<td>In the right position, the switch lights and the main beam is on.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>In the left position, the dipped beam is on.</td>
</tr>
<tr>
<td>8</td>
<td>Forward working lights, switch</td>
<td>![symbol]</td>
<td>Lights off.</td>
</tr>
<tr>
<td>9</td>
<td>Pivotal steering, On/Off, switch</td>
<td>![symbol]</td>
<td>In the left position, the pivotal steering is switched off</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>In the right position, the the pivotal steering is switched on</td>
</tr>
<tr>
<td>10</td>
<td>Control lamp, drum position</td>
<td>![symbol]</td>
<td>The lamp indicates that the sides of the drums are not aligned.</td>
</tr>
<tr>
<td>11</td>
<td>Voltmeter</td>
<td>![symbol]</td>
<td>Shows electrical system voltage.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Normal range is 12-15 volts.</td>
</tr>
<tr>
<td>12</td>
<td>Temperature gauge, hydraulic fluid</td>
<td>![symbol]</td>
<td>Shows hydraulic fluid temperature.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Normal temperature range is 65°-80°C (149°-176°F).</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Stop the engine if the gauge shows a temperature of more than 85°C (185°F). Locate the fault.</td>
</tr>
<tr>
<td>13</td>
<td>Temperature gauge, engine oil</td>
<td>![symbol]</td>
<td>Shows the engine oil temperature.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Normal temperature is around 95°C (194°F).</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Stop the engine if the gauge shows a temperature of more than 120°C (248°F). Locate the fault.</td>
</tr>
<tr>
<td>14</td>
<td>Engine speed / Frequency meter</td>
<td>![symbol]</td>
<td>The inner scale shows current engine speed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>The outer scale shows vibration frequency for the rear or front drum.</td>
</tr>
<tr>
<td>15</td>
<td>Speedometer</td>
<td>![symbol]</td>
<td>The outer scale shows speed in km/h.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>The inner scale shows speed in mph.</td>
</tr>
<tr>
<td>16</td>
<td>Fuel gauge</td>
<td>![symbol]</td>
<td>Shows level in the fuel tank.</td>
</tr>
<tr>
<td>17</td>
<td>Water gauge</td>
<td>![symbol]</td>
<td>Shows level in the rear water tank.</td>
</tr>
<tr>
<td>18</td>
<td>Water gauge</td>
<td>![symbol]</td>
<td>Shows level in the front water tank.</td>
</tr>
<tr>
<td>19</td>
<td>Sprinkler, edge cutter, switch</td>
<td>![symbol]</td>
<td>In the left position, watering is off.</td>
</tr>
<tr>
<td>No</td>
<td>Designation</td>
<td>Symbol</td>
<td>Function</td>
</tr>
<tr>
<td>----</td>
<td>-------------------------------------</td>
<td>--------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>20</td>
<td>Edge cutter, Up/Down switch</td>
<td>![Symbol]</td>
<td>In the right position, the edge cutter disc is watered.</td>
</tr>
<tr>
<td>21</td>
<td>Sprinkler, tire, switch</td>
<td>![Symbol]</td>
<td>In the left position, the edge cutter moves downwards.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>In the middle position, the edge cutter is stationary.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>In the right position, the edge cutter moves upwards.</td>
</tr>
<tr>
<td></td>
<td>(Combo versions only)</td>
<td>![Symbol]</td>
<td>In the right position, the tires are watered.</td>
</tr>
<tr>
<td>22</td>
<td>Vibration, front/rear drum, switch</td>
<td>![Symbol]</td>
<td>In the left position, vibration is activated for the rear drum.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>In the middle position, vibration is activated for both drums.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>In the right position, vibration is activated for the front drum.</td>
</tr>
<tr>
<td>23</td>
<td>Sprinkler timer, switch</td>
<td>![Symbol]</td>
<td>The switch has six different timer positions which controls the amount of water supplied to the drums.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>The left mode supplies least water and the right mode most.</td>
</tr>
<tr>
<td>24</td>
<td>Amplitude / Frequency selector,</td>
<td>![Symbol]</td>
<td>The left position gives low amplitude / high frequency.</td>
</tr>
<tr>
<td></td>
<td>switch</td>
<td></td>
<td>The right position gives high amplitude / low frequency.</td>
</tr>
<tr>
<td>25</td>
<td>Watering, switch</td>
<td>![Symbol]</td>
<td>In the left position, the drums are continually watered.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>In the middle position, watering is off.</td>
</tr>
<tr>
<td>26</td>
<td>Vibration setting, switch</td>
<td>![Symbol]</td>
<td>In the left position, the vibration is switched on or off by the switch (41).</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>In the middle position, the vibration system is off.</td>
</tr>
<tr>
<td>27</td>
<td>Hourmeter</td>
<td>![Symbol]</td>
<td>In the right position, vibration is automatically switched on/off via the forward/reverse lever when the direction of travel is changed.</td>
</tr>
<tr>
<td>28</td>
<td>Brake warning lamp</td>
<td>![Symbol]</td>
<td>Engine running time is shown in hours.</td>
</tr>
<tr>
<td>29</td>
<td>Warning lamp, oil pressure</td>
<td>![Symbol]</td>
<td>The lamp comes on when the parking or emergency brake knob is depressed and the brakes are applied.</td>
</tr>
<tr>
<td>30</td>
<td>Warning lamp, hydraulic filter</td>
<td>![Symbol]</td>
<td>The lamp comes on if the engine oil pressure is too low.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Stop the engine immediately and locate the fault.</td>
</tr>
<tr>
<td>31</td>
<td>Warning lamp, air filter</td>
<td>![Symbol]</td>
<td>If the lamp comes on while the engine is running at full speed, the hydraulic filter must be changed.</td>
</tr>
<tr>
<td>32</td>
<td>Warning lamp, battery charging</td>
<td>![Symbol]</td>
<td>If the lamp comes on while the engine is running, the alternator is not charging.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Stop the engine and locate the fault.</td>
</tr>
<tr>
<td>No</td>
<td>Designation</td>
<td>Symbol</td>
<td>Function</td>
</tr>
<tr>
<td>----</td>
<td>-----------------------------------</td>
<td>--------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>33</td>
<td>Warning lamp, hydraulic fluid</td>
<td><img src="image" alt="Symbol" /></td>
<td>If the lamp comes on, the hydraulic fluid is too hot. Do not drive the roller. Cool the fluid by allowing the engine to idle and locate the fault.</td>
</tr>
<tr>
<td></td>
<td>temperature</td>
<td></td>
<td></td>
</tr>
<tr>
<td>34</td>
<td>Warning light, engine oil</td>
<td><img src="image" alt="Symbol" /></td>
<td>If the lamp comes on, the engine is too hot. Stop the engine immediately and locate the fault. Refer also to the engine manual.</td>
</tr>
<tr>
<td></td>
<td>temperature</td>
<td></td>
<td></td>
</tr>
<tr>
<td>35</td>
<td>Warning lamp, low fuel level</td>
<td><img src="image" alt="Symbol" /></td>
<td>When the lamp comes on, there is only a small amount of fuel left. Refuel as soon as possible.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>36</td>
<td>Engines speed control, engine</td>
<td><img src="image" alt="Symbol" /></td>
<td>In the right position, the engine idles. In the left position, the engine runs at maximum speed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>37</td>
<td>Pivotal steering, joystick</td>
<td><img src="image" alt="Symbol" /></td>
<td>In the left position, the front drum is positioned to the left of the rear drum. In the middle position, the drums are aligned. In the right position, the front drum is positioned to the right of the rear drum.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>38</td>
<td>Emergency brake / Parking brake</td>
<td><img src="image" alt="Symbol" /></td>
<td>Press to activate the emergency brakes. When the machine is stationary, the parking brake is activated. Both brakes are released when pulled out.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>39</td>
<td>Horn, switch</td>
<td><img src="image" alt="Symbol" /></td>
<td>Press to sound the horn.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>40</td>
<td>Forward/Reverse lever</td>
<td><img src="image" alt="Symbol" /></td>
<td>The lever must be in neutral to start the engine. The engine cannot be started if the forward/reverse lever is in any other position. The forward/reverse lever controls both the roller's driving direction and speed. When the lever is moved forward, the roller moves forward. The roller's speed is proportional to the distance the lever is from the neutral position. The further the lever is from the neutral position, the higher the speed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>41</td>
<td>Vibration On/Off, switch</td>
<td><img src="image" alt="Symbol" /></td>
<td>Press once and release to switch the vibration on, press again to switch the vibration off. The above only applies when switch 26 is in the left position.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Machine description - Instruments/Controls

Locations - Instruments and controls, cab

Fig. Cab roof, front

Fig. Cab rear, with heater

Fig. Cab rear, with ACC (optional)

Fig. Rear right cab post
## Function description of instruments and controls in the cab

<table>
<thead>
<tr>
<th>No</th>
<th>Designation</th>
<th>Symbol</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Working lights, switch</td>
<td>![symbol]</td>
<td>Press to switch on the working lights on the front drum.</td>
</tr>
<tr>
<td>2</td>
<td>Front wiper, switch</td>
<td>![symbol]</td>
<td>Press to operate the front screen wiper.</td>
</tr>
<tr>
<td>3</td>
<td>Rear wiper, switch</td>
<td>![symbol]</td>
<td>Press to operate the rear screen wiper.</td>
</tr>
<tr>
<td>4</td>
<td>Front and rear window screen washers, switch</td>
<td>![symbol]</td>
<td>Press the upper edge to activate the front screen washers. Press the lower edge to activate the rear screen washers.</td>
</tr>
<tr>
<td>5</td>
<td>Front side window wiper, switch</td>
<td>![symbol]</td>
<td>Press to operate the front side window wiper.</td>
</tr>
<tr>
<td>6</td>
<td>Rear side window wiper, switch</td>
<td>![symbol]</td>
<td>Press to operate the rear side window wiper.</td>
</tr>
<tr>
<td>7</td>
<td>Side window washers, switch</td>
<td>![symbol]</td>
<td>Press the upper edge to activate the front side window washers. Press the lower edge to activate the rear side screen washers.</td>
</tr>
<tr>
<td>8</td>
<td>Fuse box</td>
<td>![symbol]</td>
<td>Contains fuses for the electrical system in the cab.</td>
</tr>
<tr>
<td>9</td>
<td>Cab air recirculation, switch</td>
<td>![symbol]</td>
<td>In the left position, the maximum volume of air is recirculated. In the right position, the volume recirculated is minimal.</td>
</tr>
<tr>
<td>10</td>
<td>Ventilation fan, switch</td>
<td>![symbol]</td>
<td>In the left position, the fan is off. Turning the knob to the right increases the volume of air entering the cab.</td>
</tr>
<tr>
<td>11</td>
<td>Heater control</td>
<td>![symbol]</td>
<td>Turn to the right to increase heating. Turn to the left to reduce heating.</td>
</tr>
<tr>
<td>12</td>
<td>Air conditioning, switch</td>
<td>![symbol]</td>
<td>Starts and stops the air conditioning.</td>
</tr>
<tr>
<td>13</td>
<td>Temperature sensor</td>
<td>![symbol]</td>
<td>Registers the temperature in the cab. Do not cover.</td>
</tr>
<tr>
<td>14</td>
<td>Defroster nozzle</td>
<td>![symbol]</td>
<td>Turn the nozzle to direct the flow of air.</td>
</tr>
<tr>
<td>15</td>
<td>Hammer for emergency exit</td>
<td>![symbol]</td>
<td>To escape from the cab in an emergency, release the hammer and break the REAR window.</td>
</tr>
</tbody>
</table>
Machine description - Electrical system

Fuses

The electrical regulation and control system is protected by 24 fuses, located under the instrument panel and in the engine compartment.

The four fuse boxes (1) are located behind the lower instrument plate, which is opened by turning the four quick-fit screws (2) a 1/4 turn counter-clockwise.

The fuses in the engine compartment are located alongside the battery isolation switch.

The machine is equipped with a 12V electrical system and an AC alternator.

⚠️ Connect the correct polarities (ground) to the battery. The cable between the battery and the alternator must not be disconnected when the engine is running.
Machine description - Electrical system

Fuses

The figure shows the position of the fuses.

The table below gives fuse amperage and function. All fuses are flat pin fuses.

![Fuse box diagram](image)

**Fig. Fuse box, left and right side.**

<table>
<thead>
<tr>
<th>Fuse boxes, left side</th>
<th>Fuse boxes, right side</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Vacant</td>
<td>1. Brake valve, starter relay 7.5A</td>
</tr>
<tr>
<td>2. Direction indicators, main fuse</td>
<td>2. Vibration relay, VBS 10A</td>
</tr>
<tr>
<td>3. Left position lights, brake lights</td>
<td>3. Indicator panel 3A</td>
</tr>
<tr>
<td>4. Right position lights</td>
<td>4. Horn 7.5A</td>
</tr>
<tr>
<td>5. Left direction indicators, side repeaters</td>
<td>5. Vibration, AVC relay 7.5A</td>
</tr>
<tr>
<td>6. Right direction indicators, side repeaters</td>
<td>6. Hazard beacon 10A</td>
</tr>
<tr>
<td>7. Driving lights/Working lights right</td>
<td>7. Sprinkler pump front 7.5A</td>
</tr>
<tr>
<td>8. Driving lights/Working lights left</td>
<td>8. Sprinkler pump rear 7.5A</td>
</tr>
<tr>
<td>9. Left front headlight</td>
<td>9. Sprinkler system, main fuse 15A</td>
</tr>
<tr>
<td>10. Right front headlight</td>
<td>10. Steering, offset up/down 15A</td>
</tr>
<tr>
<td>11. Edge cutter, sprinkler, up/down</td>
<td>11. Reversing alarm 7.5A</td>
</tr>
<tr>
<td>12. Vacant</td>
<td>12. Instruments, voltmeter, temperature gauge, speedometer, rpm/frequency meter 7.5A</td>
</tr>
</tbody>
</table>
Machine description - Electrical system

Fuses in cab

The electrical system in the cab has a separate fuse box located on the front right side of the cab roof.

The figure shows fuse amperage and function.

All fuses are flat pin fuses.

1. AC condensor 20A
2. Radio 10A
3. Lighting 15A
4. AC fan 25A
5. Rear screen wiper/washers 15A
6. Front screen wiper/washers 15A

Relays

K1 Lights relay
K2 Direction indicators
K3 Brake lights
K4 Reverseing alarm
K5 Fuel
K7 Horn
K8 Sprinkler
K9 Main relay
K10 AVC
K11 Neutral switch
K12 VBS relay
Operation - Starting

Before starting

Parking brake - Check

⚠️ Make sure that the emergency/parking brake knob (1) really is in the depressed position. The roller can start to roll when the engine is started on sloping ground, if the parking brake is not applied.

Master switch - Switching on

Remember to carry out daily maintenance. Refer to the maintenance instructions.

The master switch is located in the engine compartment. Turn the key (1) to the on position. The entire roller is now supplied with power.

⚠️ The engine hood must be unlocked when operating, so that the battery can be quickly disconnected if necessary.
Control unit, operator's seat - Adjusting

The control unit has three adjustment options, transverse travel, rotation and steering column angle.

For transverse travel, raise the inner lever (1), which releases the catch.

For rotation, lift the outer lever (2). Ensure that the control unit locks in position before operating the machine.

Release locking lever (3) to adjust the steering column. Lock in the new position.

The seat can be adjusted as follows: - Length adjustment (4)
- Backrest inclination (5)
- Weight adjustment (6)

⚠️ Adjust all settings when the machine is stationary.

⚠️ Always ensure that the seat is in locked position before operating the roller.

Operator's seat in cab - Adjusting

The control unit has three adjustment options, transverse travel, rotation and steering column angle.

Adjust the operator's seat so that the position is comfortable and so that the controls are within easy reach.

The seat can be adjusted as follows:
- Length adjustment (1)
- Height adjustment (2)
- Seat-cushion inclination (3)
- Backrest inclination (4)
- Armrest inclination (5)
- Lumbar support adjustment (6)

⚠️ Always ensure that the seat is locked in position before operating the roller.
**Instruments and lamps - Checking**

Turn the starter switch (1) to the middle position. All warning lamps should come on for about 5 seconds and the buzzer should sound. Make sure that the warning lamps remain on throughout this period.

Check that the voltmeter (2) reads at least 12 volts, and that the other gauges (3, 4) show readings.

Check that the warning lamps for charging (8), oil pressure (7) and the parking brake (6) come on.

The hourmeter (5) registers and shows the total number of hours the engine has run.

**Interlock (Optional)**

The roller can be equipped with Interlock.

The engine switches off 7 seconds after the operator rises from the seat.

The engine stops whether the forward/reverse lever is in the neutral or the drive position.

The engine does not stop if the parking brake is activated.
Operation - Starting

**View**

Before starting, make sure that the view forwards and backwards is unobstructed.

All cab windows should be clean and the rear view mirrors should be correctly adjusted.

**Operator position**

If a ROPS (Roll Over Protective Structure) or a cab is fitted to the roller, always wear the seat belt (1) provided and wear a protective helmet.

![Replace the seat belt (1) if it shows signs of wear or has been subjected to high levels of force.](image)

The safety railings (2) around the operator station are adjustable, and can be set in the inner and the outer positions. Retract the railings when driving close to walls or other obstacles.

Release the locking knob (3), set the the railings in the required position and relock in position.

![Check that the rubber elements (4) on the platform are intact. Worn elements will reduce comfort.](image)

Ensure that the anti-slip (5) on the platform is in good condition. Replace where anti-slip friction is poor.

![If the machine is fitted with a cab, make sure that the door is closed when in motion.](image)
Starting

Starting the engine

Set the forward/reverse lever (1) in neutral. The engine can only be started when the lever is in neutral.

Set the engine speed control (2) to idling.

Set the vibration switch (4) for manual/automatic vibration in the mid position (position 0).

Turn the starter switch (3) to the right to the first position. A lamp in the knob comes on. When the lamp goes out, turn the knob to the start position and release immediately the engine starts. This particularly important when starting the machine from cold.

⚠️ Do not run the starter motor for too long. If the engine does not start immediately, wait a minute or so before trying again.

Let the engine idle for a few minutes to warm, longer if the ambient temperature is below +10°C (50°F).

⚠️ Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.
Whilst the engine is warming up, check that the warning lamps for oil pressure (3) and charging (2) are not on and that the voltmeter (1) shows 13-14 volts.

The warning lamp (4) should remain on.

⚠️ When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.

⚠️ During all transport, make sure that side-displaced drums are in neutral.
Operation - Driving

Operating the roller

⚠️ Under no circumstances is the machine to be operated from the ground. The operator must be seated inside the machine during all operation.

Turn the engine speed control (3) and lock it in the working position.

Check that the steering is working correctly by turning the steering wheel once to the right and once to the left while the roller is stationary.

When compacting asphalt, remember to turn on the sprinkler system (2).

⚠️ Make sure that the area in front of and behind the roller is clear.

Pull up the emergency/parking brake knob (1) and check that the parking brake warning lamp is off. Be prepared that the roller may begin to roll, if it is on a slope.

Carefully move the forward/reverse lever (2) forwards or backwards, depending on which direction of travel is required.

Speed increases as the lever is moved away from the neutral position.

⚠️ The speed should always be controlled using the forward/reverse lever and never by changing the engine speed.

Test the emergency brake by depressing the emergency/parking brake knob (1) while the roller is moving forwards slowly.
Pivotal steering (Optional)

Turn the switch (1) to the unlocked position to activate the pivotal steering. Use the joystick on the control panel to operate the pivotal steering.

Check from time to time while driving that gauges (2) and (3) show normal readings.

Where abnormal values are shown or where the buzzer sounds, stop the roller immediately and switch off the engine. Check and remedy any faults. Refer also to the maintenance instructions and the engine manual.

Edge cutting (Optional)

If the engine is running and the changeover switch (1) is turned to the left, the edge cutter is lowered to the asphalt surface by a hydraulic cylinder. Turn the changeover switch to the right to lift the tool back into its original position.

A bypass valve prevents the hydraulic system being overloaded.

There is a separate sprinkler system which the operator should use to avoid asphalt sticking to the edge cutter/roller. The system is operated using a switch (2). The water is drawn from the front water tank, which is also used for the front drum sprinkler system.

The operator can chose to use one of two tools, the edge cutter or the edge roller. The edge cutter (1) in the figure is shown in the transport position. It can easily be replaced with the edge roller (2) by undoing the bolted joint (3).
Operation - Vibration

Manual/Automatic vibration

Manual or automatic vibration activation/deactivation is selected using switch (1).

In the manual position, the operator activates vibration using the switch (41) on the forward/reverse lever.

In the automatic position, vibration is activated when the pre-set speed is reached. Vibration is automatically deactivated when the lowest pre-set speed is reached.

Manual vibration - Switching on

Never activate vibration when the roller is stationary. This can damage both the surface and the machine.

Engage and disengage vibration using the switch (1) on the front of the forward/reverse lever.

Always switch off vibration before the roller comes to a standstill.

When compacting thin layers of asphalt maximum 50 mm thick, the best result is achieved using a low amplitude and high frequency vibration.

The engine does not stop if the parking brake is activated.
Amplitude/frequency - Changeover

⚠️ The amplitude setting must not be change when vibration is in operation. Switch the vibration off and wait until vibration stops before changing amplitude.

There are three drum vibration three settings. Switch between the settings using switch (1).

Turn the knob to the left for low amplitude/high frequency and to the right for high amplitude/low frequency.

Switch (2) allows you to select vibration on both drums or on the front or rear drum only.

- The left position activates vibration on the rear drum.
- The middle position activates vibration on both drums.
- The right position activates vibration on the front drum.
Operating - Stopping

Braking

Emergency brake

Braking is normally activated using the forward/reverse lever. The hydrostatic transmission retards and slows the roller when the lever is moved towards the neutral position.

A disc brake in each drum motor acts as an emergency brake when in motion and as a parking brake when stationary.

To brake, press the emergency/parking brake knob (1), hold the steering wheel firmly and be prepared for a sudden stop.

After braking, return the forward/reverse lever to the neutral position and pull up the emergency/parking brake knob.

Normal braking

Press the switch (1) to switch off the vibration.

Move the forward/reverse lever (2) to the neutral position to stop the roller.

Even when stopping briefly, always depress the emergency/parking brake knob (3) when stopping on sloping ground.

Turn the engine speed control back to idling. Allow the engine to idle for a few minutes to cool down.

When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.
Switching off

Check instruments and warning lamps to see if any faults are indicated. Switch off all lights and other electrical functions.

Turn the starter switch (1) to the left to the shut off position. On rollers without a cab, lower and lock the instrument cover.

Parking

Chocking the drums

Never disembark from the machine when the is engine running, unless the emergency/parking brake knob is depressed.

Make sure that the roller is parked in a safe place with respect to other road users. Chock the drums if the roller is parked on sloping ground.

Remember that there is a risk of freezing during the winter. Drain the water tanks and water lines.
Master switch

Before leaving the roller for the day, switch the master switch (1) to the disconnected position and remove the handle.

This will prevent battery discharging and will also make it difficult for unauthorized persons to start and operate the machine. Lock the engine compartment doors.

Fig. Battery space (left engine door)
1. Master switch
Long-term parking

The following instructions should be followed when long term parking (more than one month).

These measures apply when parking for a period of up to 6 months.

Before re-commissioning the roller, the points marked with an asterisk * must be returned to the pre-storage state.

Wash the machine and touch up the paint finish to avoid rusting.

Treat exposed parts with anti-rust agent, lubricate the machine thoroughly and apply grease to unpainted surfaces.

Engine

* Refer to the manufacturer’s instructions in the engine manual that is supplied with the roller.

Battery

* Remove the battery from the machine. Clean the battery, check that the electrolyte level is correct (see under the heading 'Every 50 hours of operation') and trickle-charge the battery once a month.

Air cleaner, exhaust pipe

* Cover the air cleaner (see under the heading 'Every 50 hours of operation' or 'Every 1000 hours of operation') or its opening with plastic or tape. Also cover the exhaust pipe opening. This is to avoid moisture entering the engine.

Sprinkler system

* Drain the water tank completely (see under the heading ‘Every 2000 hours of operation’). Drain all hoses, filter housings and the water pump. Remove all sprinkler nozzles (see under the heading ‘Every 10 hours of operation’).

Fuel tank

Fill the fuel tank completely full to prevent condensation.
Long-term parking

Hydraulic reservoir

Fill the hydraulic reservoir to the uppermost level mark (see under the heading 'Every 10 hours of operation'.)

Steering cylinder, hinges, etc.

Lubricate the steering joint bearings and both bearings on the steering cylinder with grease (see under the heading 'Every 50 hours of operation').

Grease the steering cylinder piston with conservation grease.

Grease the hinges on the doors to the engine compartment and the cab. Grease both ends of the forward/reverse control (bright parts) (see under the heading 'Every 500 hours of operation').

Tires

Make sure that tire pressures are at least 200 kPa (2.0 kp/cm²).

Hoods, tarpaulin

* Lower the instrument cover over the instrument panel.

* Cover the entire roller with a tarpaulin. A gap must be left between the tarpaulin and the ground.

* If possible, store the roller indoors and ideally in a building where the temperature is constant.
Miscellaneous

Lifting

Locking the articulation

![Warning]
When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.

Turn the steering wheel to the straight ahead position. Push in the emergency/parking brake knob.

Pull out the lowermost locking pin (1), which has a wire attached. Pull up locking dowel (2) which also has a wire attached.

Fold out the locking arm (3) and secure it to the upper locking lug (4) on the rear machine frame.

Fit the locking dowel into the hole through the locking arm and lock. Lock the dowel in position with the locking pin (1).

Lifting the roller

The machine’s gross weight is specified on the hoisting plate (1). Refer also to the Technical specifications.

Lifting gear such as chains, steel wires, straps, and lifting hooks must conform with current regulations.

Stand well clear of the hoisted machine! Make sure that the lifting hooks are properly secured.
Unlocking the articulation

Remember to unlock the articulation before operating.

Pull out the lowermost locking pin (1), which has a wire attached. Pull up the locking dowel (2) which also has a wire attached.

Fold the locking arm (3) back and secure it in the locking lug (4) with the locking dowel (2).

The locking lug is located on the front frame of the machine.

Towing

The roller can be moved up to 300 meters (1,000 ft) using the instructions below.

Short distance towing with the engine running

Depress the emergency/parking brake knob and temporarily shut off the engine. Chock the drums to prevent the machine from rolling.

Open the right door to the engine compartment to access the propulsion pump.

Turn both towing valves (1) (middle hexagonal nuts) three turns counter clockwise, while holding the multifunction valve (2) (lowermost hexagonal nuts) in place. The valves are located on the left side of the propulsion pump.

Start the engine and allow it to idle.

The roller can now be towed and can also be steered if the steering system is otherwise functioning.
Short distance towing when the engine is inoperative.

⚠ **Chock the drums to prevent the roller from moving when the brakes are hydraulically disengaged.**

Open both towing valves as described earlier.

The brake disengagement pump is located behind the left door of the engine compartment.

Make sure that the valve (1) is closed, this is done by tightening clockwise with the knob (3). Pump with the pump arm (2) until the brakes are disengaged.

Ensure that the valve is reset into open position after finished towing. This is done by turning the knob counter clockwise to full extracted position.

**Towing the roller**

⚠ *When towing/recovering, the roller must be braked by the towing vehicle. A towing bar must be used as the roller has no brakes.*

The roller must be towed slowly, max. 3 km/h (2 mph) and only towed short distances, max. 300 m (1000 ft).

When towing/recovering a machine, the towing device must be connected to both lifting holes.

Pulling forces should act parallel to the machine's longitudinal axis, as illustrated. Maximum gross pulling force 130 kN (29,225 lbf).

⚠ Reverse the towing preparations made to the hydraulic pump and/or the motor.
Trailer eye

The roller can be fitted with a trailer eye.

The trailer eye is not designed to be used for towing/recovering. It is designed for trailers and other towed objects weighing no more than 4,000 kg (8,850 lbs).

Roller prepared for transport

![Warning: Lock the articulation before lifting and transporting. Follow the instructions under the relevant heading.]

Make sure that the machine is in a neutral position, i.e. that the drums are in line.

Chock the drums (1) and secure the chocks to the transport vehicle. The chock should have an angle of 37° and minimum height of 25 cm (9.9 inches). The drums should be chocked both forwards and backwards.

Block up under the drum frame (2), to avoid overloading on the rubber suspension of the drum when lashing. Block up the machine as shown in figure

Secure the roller with chains in all four corners. The attachment points are shown on the decals.

![Warning: Make sure that the chains, blocks and attachments in the transport vehicle are approved and have the requisite breaking strain. Check at regular intervals that the chains are not slack.]

![Warning: Remember to return the articulation to its unlocked position before starting the roller.]
Folding exhaust pipe (Optional)

The roller can be equipped with a foldable exhaust pipe.

⚠️ **Before starting to work on the foldable exhaust pipe, make sure that it is not hot. Take great care and use gloves.**

⚠️ **Risk of being crushed when raising or lowering the exhaust pipe.**

*Fig. Folding exhaust pipe*
Operating instructions - Summary

1. Follow the SAFETY INSTRUCTIONS specified in the Safety Manual.

2. Make sure that all instructions in the MAINTENANCE section are followed.

3. Turn the master switch to the ON position.

4. Move the forward/reverse lever to the NEUTRAL position.

5. Set the switch for Manual/Automatic vibration to the 0 position.

6. Set the engine speed control to idle.

7. Start the engine and allow it to warm up.

8. Set the engine speed control to the operating position.

9. Set the emergency/parking brake knob in the pulled-out position.

10. Drive the roller. Operate the forward/reverse lever with care.

11. Test the brakes. Remember that the braking distance will be longer if the roller is cold.

12. Use vibration only when the roller is in motion.

13. Check that the drums are thoroughly watered when watering is required.

14. IN AN EMERGENCY:
   - Push in the EMERGENCY/PARKING BRAKE KNOB
   - Hold the steering wheel firmly.
   - Brace yourself for a sudden stop.

15. When parking:
   - Push in the emergency/parking brake knob.
   - Stop the engine and chock the drums.

16. When lifting: - Refer to the relevant section in the Instruction Manual.

17. When towing: - Refer to the relevant section in the Instruction Manual.

18. When transporting: - Refer to the relevant section in the Instruction Manual.

19. When recovering - Refer to the relevant section in the Instruction Manual.
Maintenance - Lubricants and symbols

Always use high-quality lubricants and the amounts recommended. Too much grease or oil can cause overheating, resulting in rapid wear.

<table>
<thead>
<tr>
<th>Lubricant</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>ENGINE OIL</td>
<td>Air temperature -15°C - +50°C (5°F-122°F)</td>
</tr>
<tr>
<td></td>
<td>Shell Rimula Super 15W/40, API CH-4 or equivalent.</td>
</tr>
<tr>
<td>HYDRAULIC FLUID</td>
<td>Air temperature -15°C - +40°C (5°F-104°F)</td>
</tr>
<tr>
<td></td>
<td>Shell Tellus T68 or equivalent.</td>
</tr>
<tr>
<td></td>
<td>Air temperature above +40°C (104°F)</td>
</tr>
<tr>
<td></td>
<td>Shell Tellus T100 or equivalent.</td>
</tr>
<tr>
<td>BIOLOGICAL HYDRAULIC</td>
<td>BP BIOHYD SE-S 46</td>
</tr>
<tr>
<td>FLUID</td>
<td>When it leaves the factory, the machine may be filled with biologically</td>
</tr>
<tr>
<td></td>
<td>degradable fluid. The same type of fluid must be used when changing or</td>
</tr>
<tr>
<td></td>
<td>topping up.</td>
</tr>
<tr>
<td>DRUM OIL</td>
<td>Air temp. -15°C - +40°C (5°F-104°F)</td>
</tr>
<tr>
<td></td>
<td>Mobil SHC 629 or equivalent.</td>
</tr>
<tr>
<td>GREASE</td>
<td>SKF LGHB2 (NLGI-Klass 2) or equivalent for the articulated joint.</td>
</tr>
<tr>
<td></td>
<td>Shell Retinax LX2 or equivalent for other grease points.</td>
</tr>
<tr>
<td>FUEL</td>
<td>See engine manual.</td>
</tr>
<tr>
<td>TRANSMISSION OIL</td>
<td>Air temperature -15°C - +40°C (5°F-104°F)</td>
</tr>
<tr>
<td></td>
<td>Shell Spirax A 80W/90, API GL-5 or equivalent.</td>
</tr>
<tr>
<td></td>
<td>Air temperature 0°C (32°F) - above +40°C (104°F)</td>
</tr>
<tr>
<td></td>
<td>Shell Spirax AX 85W/140, API GL-5 or equivalent.</td>
</tr>
<tr>
<td>COOLANT</td>
<td>GlycoShell or equivalent, (mixed 50/50 with water). Anti-freeze protection</td>
</tr>
<tr>
<td></td>
<td>down to about -37°C (-34.6°F).</td>
</tr>
</tbody>
</table>

Other fuel and lubricants are required when operating in areas with extremely high or extremely low ambient temperatures. See the ‘Special instructions’ chapter, or consult Dynapac.
## Maintenance symbols

<table>
<thead>
<tr>
<th>Maintenance symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image" alt="Engine, oil level" /></td>
<td>Engine, oil level</td>
</tr>
<tr>
<td><img src="image" alt="Air filter" /></td>
<td>Air filter</td>
</tr>
<tr>
<td><img src="image" alt="Engine, oil filter" /></td>
<td>Engine, oil filter</td>
</tr>
<tr>
<td><img src="image" alt="Battery" /></td>
<td>Battery</td>
</tr>
<tr>
<td><img src="image" alt="Hydraulic reservoir, level" /></td>
<td>Hydraulic reservoir, level</td>
</tr>
<tr>
<td><img src="image" alt="Sprinkler" /></td>
<td>Sprinkler</td>
</tr>
<tr>
<td><img src="image" alt="Hydraulic fluid, filter" /></td>
<td>Hydraulic fluid, filter</td>
</tr>
<tr>
<td><img src="image" alt="Sprinkler water" /></td>
<td>Sprinkler water</td>
</tr>
<tr>
<td><img src="image" alt="Drum, oil level" /></td>
<td>Drum, oil level</td>
</tr>
<tr>
<td><img src="image" alt="Recycling" /></td>
<td>Recycling</td>
</tr>
<tr>
<td><img src="image" alt="Lubricating oil" /></td>
<td>Lubricating oil</td>
</tr>
<tr>
<td><img src="image" alt="Fuel filter" /></td>
<td>Fuel filter</td>
</tr>
<tr>
<td><img src="image" alt="Coolant level" /></td>
<td>Coolant level</td>
</tr>
</tbody>
</table>
Maintenance - Maintenance schedule

Service and maintenance points

Fig. Service and maintenance points

2. Engine oil  10. Steering joint  18. Pivot cylinder
Maintenance - Maintenance schedule

General
Periodic maintenance should be carried out after the number of hours specified. Use the daily, weekly etc. periods where number of hours cannot be used.

WARNING: Remove all dirt before filling, when checking oils and fuel and when lubricating using oil or grease.

WARNING: The manufacturer's instructions found in the engine manual also apply.

Every 10 hours of operation (Daily)
Refer to the contents to find the page number of the sections referred to!

<table>
<thead>
<tr>
<th>Pos. in fig</th>
<th>Action</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td><strong>Before starting up for the first time on that day</strong></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Check the engine oil level</td>
<td>Refer to the engine manual</td>
</tr>
<tr>
<td>13</td>
<td>Check the hydraulic reservoir level</td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>Refuel</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Fill the water tanks</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Check the sprinkler system</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Emergency watering</td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Check the scraper setting</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Test the brakes</td>
<td></td>
</tr>
</tbody>
</table>

After the FIRST 50 hours of operation
Refer to the contents to find the page number of the sections referred to!

<table>
<thead>
<tr>
<th>Pos. in fig</th>
<th>Action</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Change the engine oil and oil filter</td>
<td>Refer to the engine manual</td>
</tr>
<tr>
<td>16</td>
<td>Change the fuel filter</td>
<td>Refer to the engine manual</td>
</tr>
<tr>
<td>12</td>
<td>Change the hydraulic fluid filter</td>
<td></td>
</tr>
</tbody>
</table>
## Maintenance - Maintenance schedule

### Every 50 hours of operation (Weekly)

Refer to the contents to find the page number of the sections referred to!

<table>
<thead>
<tr>
<th>Pos. in fig</th>
<th>Action</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>Grease the steering joint</td>
<td></td>
</tr>
<tr>
<td>11</td>
<td>Grease the steering cylinder brackets</td>
<td></td>
</tr>
<tr>
<td>18</td>
<td>Grease the operating cylinder for pivotal steering</td>
<td>Optional</td>
</tr>
<tr>
<td>1</td>
<td>Inspect/clean the filter element in the air cleaner</td>
<td>Replace as required</td>
</tr>
<tr>
<td>22</td>
<td>Check the electrolyte level in the battery</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Inspect the air conditioning</td>
<td>Optional</td>
</tr>
<tr>
<td></td>
<td>Inspect/lubricate the edge cutter</td>
<td>Optional</td>
</tr>
</tbody>
</table>

### Every 250 hours of operation (Monthly)

Refer to the contents to find the page number of the sections referred to!

<table>
<thead>
<tr>
<th>Pos. in fig</th>
<th>Action</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>16</td>
<td>Clean the engine cooling flanges</td>
<td>Refer to the engine manual</td>
</tr>
<tr>
<td>23</td>
<td>Clean the hydraulic fluid cooler</td>
<td>Or when required</td>
</tr>
<tr>
<td></td>
<td>Inspect the air conditioning</td>
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## Maintenance - Maintenance schedule

### Every 2000 hours of operation (Yearly)

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Maintenance - 10h

Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.

Hydraulic reservoir, Level check - Filling

Open the right door of the engine compartment. Make sure that the oil level is between the max/min marks.

Top off with the type of hydraulic fluid specified in the lubricants specification, if the level is too low.

Fig. Hydraulic reservoir
1. Oil sight glass
2. Filler cap
3. Filler hose
Fuel tank - Refueling

Never refuel while the engine is running. Do not smoke and avoid spilling fuel.

Refuel the tank every day before starting work, or fill the tank at end of work. Unscrew the lockable tank cap (1) and fill fuel up to the lower edge of the filler pipe.

The tank holds 120 liters (31.7 gal) of fuel. Refer to the engine handbook for information on diesel grade.

Water tanks - Filling

Unscrew the tank cap (1) and fill with clean water. Do not remove the strainer (2).

Fill both water tanks. They hold 365 liters (96.4 gal) each.

To make reaching the tank cap easier, there is a step above the battery behind the left door of the engine compartment and also a retractable step on the left front drum fork.

Only additive: A small amount of environmentally friendly antifreeze.
Sprinkler system/Drum
Check

Start the sprinkler system and make sure that none of the nozzles (1) are blocked. If necessary, clean blocked nozzles and the coarse filter located near the water pump (2). See the illustrations.

There is a pump system, which is located underneath each water tank behind the cover (2), which is opened by turning the quick-fit screws (3) a 1/4 turn counter-clockwise. To close the cover, set the screws so that the screw slot is vertical and push in.

Sprinkler system/Drum
Cleaning

Dismantle the blocked nozzle by hand.

Blow the nozzle (2) and fine filter (4) clean using compressed air. Alternatively, fit replacement parts and clean the blocked parts at a later point in time.

After inspecting and carrying out any necessary cleaning, start the system and check that it works.

![Warning]
Wear protective goggles when working with compressed air.

When cleaning the coarse filter (1), close the stop cock (2) and undo the filter housing (3).

Clean the filter and filter housing. Check that the rubber gasket in the filter housing is intact.

After inspecting and carrying out any necessary cleaning, start the system and check that it works.

A drain cock (5) is located on the left side of the pump system area. This can be used to drain the tank and the pump system.
Emergency watering

If one of the water pumps stops, the remaining pump can keep the sprinkler system operating - but at reduced capacity.

To operate with only one pump, open the stop cock (1) on the water hose by the articulation. Close the coarse filter stop cock (2) by the pump that has stopped, see the previous picture.

Scrapers, fixed
Checking - Setting

Make sure that the scrapers are undamaged. Adjust the scrapers so that they are 1-2 mm (0.04-0.08 in) from the drum. For special asphalt compounds, it may be better if the scraper blades (1) lie lightly against the drums.

Asphalt remnants can accumulate on the scraper and affect the contact force.

Loosen the screws (2) to adjust the scraper blade up or down. Loosen the screws (3) to adjust the contact pressure of the scraper blade against the drum.

Remember to tighten all the screws after any adjustment.

Scrapers, spring loaded (Optional)
Checking

Make sure that the scrapers are undamaged.

Spring-action scrapers need no adjustment as the spring force ensures the correct contact force.

Asphalt remnants can accumulate on the scraper and affect the contact force. Clean when necessary.

⚠️ The scrapers must be retracted from the drum during transport driving.
Brakes - Check

Check the brakes by carrying out the following:

Drive the roller **slowly** forwards.

Depress the emergency/parking brake knob (1). The warning lamp on the instrument panel should come on and the roller should stop.

After testing the brakes, set the forward/reverse lever (2) in neutral.

Pull up the emergency/parking brake knob.

The roller is now ready for operation.
Maintenance - 50h

Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.

Steering joint - Lubrication

Do not allow anyone to remain in the vicinity of the steering joint when the engine is running. Risk of being crushed when the steering is operated. Press the emergency/parking brake knob before lubricating.

Turn the steering wheel fully to the left. All four grease nipples (1) can now be accessed from the right side of the machine.

Wipe the grease nipples (1) clean. Grease each nipple with five strokes of the hand-operated grease gun. Make sure that grease penetrates into the bearing. If grease does not penetrate the bearings, it may be necessary to relieve the pressure on the articulation joint with a jack and then repeat the greasing process.

Steering cylinder - Lubrication

Turn the steering wheel back to the straight ahead position. The two grease nipples (1) on the steering cylinder can now be accessed from the left side of the machine.

Wipe the nipples (1) clean and grease each each nipple (1) with three strokes of the hand-operated grease gun.
Pivot cylinder (Optional) - Lubrication

![Diagram of pivot cylinder]

1. Grease nipples

**Warning:** Do not allow anyone to remain behind the drum while the engine is running. Danger of being crushed when the drum is moved.

Turn the rear drum so that it is in the left turn position. The two grease nipples (1) on the cylinder can now be accessed from the right side of the machine.

Wipe the nipples clean and grease each nipple (1) with three strokes of the hand-operated grease gun.

Air cleaner
Checking - Cleaning

![Diagram of air cleaner]

1. Locking flaps
2. Cover
3. Main filter
4. Backup filter
5. Filter housing

Replace or clean the air cleaner main filter if the warning lamp on the control panel comes on when the engine is running at maximum speed.

Release the three locking catches (1), pull off the cover (2), and pull out the main filter (3).

Do not remove the backup filter (4).
Main filter
- Cleaning with compressed air

When cleaning the air filter, use compressed air with a maximum pressure of 5 bars. Blow air up and down along the paper pleats on the inside of the filter.

Hold the nozzle at least 2-3 cm (0.8-1.2 in) away from the paper pleats so that the paper is not torn by the air pressure.

⚠️ Wear protective goggles when working with compressed air.

Wipe the inside of the cover (2) and the filter housing (5) clean. See the previous illustration.

⚠️ Check that the hose clamps between the filter housing and the suction hose are tight and that the hoses are intact. Inspect the entire hose system, all the way to the engine.

⚠️ Change the main filter after 5 cleanings or more frequently.

Backup filter - Change

Change the backup filter with a new filter after every fifth replacement or cleaning of the main filter.

The back-up filter cannot be cleaned.

To change the backup filter (1), pull the old filter out of its holder, insert a new filter and reassemble the air cleaner in the reverse order.
Battery
Checking the electrolyte level

⚠️ Make sure there is no open flame in the vicinity when checking the electrolyte level. Explosive gas is formed when the alternator charges the battery.

Open the left door of the engine compartment. Turn both quick-fit screws on the plate over the battery 1/4 turn counter-clockwise and fold out the plate.

⚠️ Wear safety goggles. The battery contains acid, which is corrosive. In the event of contact with the acid, rinse with water.

⚠️ When disconnecting the battery, always disconnect the negative cable first. When connecting the battery, always connect the positive cable first.

The cable shoes should be clean and tightened. Corroded cable shoes should be cleaned and greased with acid-proof Vaseline.

Battery cell
Electrolyte level

Remove the cell caps and check that the electrolyte is about 10 mm (0.4 in) above the plates. Check the level of all cells. If the level is below this, top off to the correct level with distilled water.

If the ambient temperature is below freezing, the engine should be run for a while before topping the battery off with distilled water. The electrolyte can otherwise freeze.

Check that the ventilation holes in the cell covers are not blocked and reﬁt the covers.

Discard used batteries properly. Batteries contain lead, which is harmful to the environment.

⚠️ Before carrying out any electric welding on the machine, disconnect the battery ground cable and then all electrical connections to the alternator.
Air conditioning (Optional)
- Inspection

⚠️ Never work under the roller when the engine is running. Park the roller on a level surface, chock the wheels and depress the parking brake control.

With the unit in operation, check using the sight glass (1) that bubbles are not visible on the drying filter.

Turn the roller steering to full right lock to give better access to the drying filter.

Always depress the parking brake knob.

Fig. Drying filter
1. Sight glass
2. Filter holder

The filter is located on the left side under the cab and is visible where the hoses pass in under the cab floor, see the illustration.
If bubbles are visible through the sight glass, this indicates that the refrigerant level is too low. Shut off the unit, as it can be damaged if it is run with insufficient refrigerant. Fill with refrigerant.

Air conditioning (Optional)
- Cleaning

Where cooling capacity is markedly reduced, clean the condenser element (1) located on the rear edge of the cab. Also clean the cooling unit in the cab.

Fig. Cab
1. Condenser element
Edge cutter (Optional)
- Lubrication

⚠️ Refer to the operation section for information on how to operate the edge cutter.

Grease the four points indicated in the figure.
Grease should always be used for lubrication, see the lubricant specifications.
Grease all bearing points with five strokes of a hand-operated grease gun.
Maintenance - 250h

Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.

Hydraulic fluid cooler
Level check - Topping up

Open the right door of the engine compartment to access the hydraulic fluid cooler.

Make sure that the air flow through the cooler is unobstructed. Dirty coolers are blown clean with compressed air or washed clean using a high-pressure water cleaner.

Blow air or direct water through the cooler in the opposite direction to that of the cooling air.

Wear protective goggles when working with compressed air or high-pressure water jets.

Take care when using a high-pressure water jet. Do not hold the nozzle too near the cooler.

Air conditioning (Optional)
- Inspection

Inspect refrigerant hoses and connections and make sure that there are no signs of an oil film that can indicate a refrigerant leakage.
Maintenance - 500h

- Park the roller on a level surface.
- When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.

- Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Drum - oil level
Inspection - filling

Position the roller with the filler plug (1) at the highest point in its rotation.

Wipe clean around the sight glass (2).

Make sure that the oil level reaches half way in the sight glass. Top off with fresh oil if the level is low. Use oil as specified in the lubricants specification.

Inspection and refilling is only necessary to make on one side of the drum.

When removing the filler plug, wipe any metal accumulated on the plug magnet off.

Refit the plugs and check that they are tight by driving the roller and then rechecking.

Inspect both front and rear drum.
Drum gearbox - Checking the oil level

Wipe clean the area around the level plug (1) and then undo the plug.

Ensure that the oil level reaches up to the lower edge of the plug hole.

Top off with oil to the right level if the level is low. Use transmission oil according to the lubricant specification.

Clean and refit the plugs.

---

Pivot bearing (Optional) - Lubrication

Grease each nipple (1) with five strokes of a hand-operated grease gun.

Use grease as specified in the lubricant specification.

---

Rubber elements and attachment screws Check

Check all rubber elements (1). Replace all elements where more than 25% of the elements on one side of the drum have cracks deeper than 10-15 mm (0.4-0.6 in).

Check using a knife blade or pointed object.

Check also that the attachment screws (2) are tightened.
Hydraulic reservoir cap - Check

Open the right engine compartment door.

Unscrew and make sure that the reservoir cap is not clogged. Air must have unobstructed passage through the cap in both directions.

If passage in either direction is blocked, clean the filter with a little diesel oil and blow through with compressed air until the block is removed, or replace the cap with a new one.

Wear protective goggles when working with compressed air.

Hinges, controls - Lubrication

Lubricate both hinges (1) on the engine compartment doors until the grease penetrates into the hinge.

If the machine has a cab, lubricate the cab door hinges in the same way.

Also lubricate the hinges on the front and rear lamp covers with a few drops of oil.

Lubricate the forward/reverse control cables alongside the hydraulic pump control arm. Apply a few drops of oil to the control sleeve opening.
Engine pre-filter
Change

Loosen the hose clamps (2) using a screwdriver.

Remove the filter (1) and deliver to special waste handling. These are single-use filters and cannot be cleaned.

Fit a new pre-filter and tighten the hose clamps.
Start the engine and check that the pre-filter does not leak.

Engine
Oil change

The engine oil drain plug is located alongside the battery behind the left engine compartment door.

Drain the oil when the engine is warm. Place a receptacle that holds at least 15 liters (4 gal) under the drain plug.

Take great care when draining engine oil. Wear protective gloves and goggles.

Unscrew the oil drain plug (1). Allow all the oil to drain out and refit the plug.
Deliver the drain oil for environmentally correct handling.

Fill with fresh engine oil. Refer to the lubricants specification or the engine manual for information on the correct oil grade.
Check the dipstick to ensure that the engine oil level is correct. Refer to the engine manual for details.
Seat bearing - Lubrication

⚠ Keep in mind that the chain is a vital part of the steering mechanism.

Remove the cover (5) to access the lubrication nipple (1). Lubricate the operator seat slew bearing with three strokes of a hand-operated grease gun.

Also grease the seat slide rails (6).

Clean and grease the chain (3) between the seat and the steering column.

If the chain is slack on the sprocket (2), loosen the screws (4) and move the steering column forward. Tighten the screws and check chain tension.

⚠ If the seat starts to be stiff when adjusting, it should be lubricated more often than specified here.

Seat bearing - Lubrication

Remove both steps under the operator platform. For machines fitted with a cab, remove a step on one side and a cover plate on the other side.

Lubricate the seat slide rails (2) for transverse travel. There are four lubrication nipples (1), two accessible from each side. All are to receive five strokes from a hand-operated grease gun.

Also lubricate the seat locking mechanism, both for transverse travel and rotation. Use engine oil or drum oil.

⚠ If the seat starts to be stiff when adjusting, it should be lubricated more often.
Maintenance - 1000h

Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.

Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Hydraulic filter
Change

Remove the filter (1) and deliver to special waste handling. This is a single-use filter and cannot be cleaned.

Thoroughly clean the filter holder sealing surface.

Apply a thin coat of fresh hydraulic fluid to the rubber gasket on the new filter.

Screw the filter on by hand, firstly until the filter gasket makes contact with the filter base. Then rotate a further \( \frac{1}{2} \) turn.

Check the hydraulic fluid level in the sight glass (3) and top off as required. See under the heading 'Every 10 hours of operation' for more information.

Start the engine and check that the filter does not leak.
Air filter - Changing

Replace the air cleaner main filter (1) even if it has not been cleaned five times. See under the heading 'Every 50 hours of operation' for information on changing the filter.

⚠️ If a blocked filter is not replaced, the exhaust fumes will be black and the engine will lose power. There is also a risk of severe damage to the engine.

Air conditioning (Optional)
Fresh air filter - Change

⚠️ Use a step ladder to reach the filter (1).

There are two fresh air filters (1), one on each side of the cab.

Undo the screws (2) and remove the complete holder. Remove the filter insert and replace with a new filter.

The filter may need to be changed more often if the machine is operated in a dusty environment.
Maintenance - 2000h

Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.

Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Hydraulic reservoir
Fluid change

Take great care when draining fluids and oils. Wear protective gloves and goggles.

Place a receptacle that holds at least 50 liters (13.2 gal) under the drain plug.

Unscrew the drain plug (1). Allow all the fluid to drain out and refit the plug.

Deliver the drained fluid to environmentally correct handling.

Fill with fresh hydraulic fluid. Refer to the lubricants specification for grade information.

Change the hydraulic fluid filter as described under the heading 'Every 1000 hours of operation'.

Start the engine and operate the hydraulic functions. Check the level in the reservoir and top off as required.
**Drum - Changing the oil**

Position the roller with the drain plug (1) straight down.

Place a receptacle that will hold at least 7 liters (7.5 qts) under the plug.

Remove the drain plug (1). Allow all the oil to drain out.

Drain on both drum halves while refilling only is necessary to do on one of the drum sides. (joint oil bath)

Deliver the drain oil to environmentally correct handling.

See under the heading 'Every 500 hours of operation' for filling oil.

Change the oil in both front and rear drum.

**Drum gearbox - Oil change**

Place the roller on a level surface.

Wipe clean, unscrew the plugs (1, 2) and drain the oil into a suitable receptacle, capacity about 2 liters (0.5 gal.).

Refit the plug (1) and fill with oil up to refilling hole (2), according to "Drum gearbox - Checking the oil level".

Use transmission oil according to the lubricant specification.

Clean and refit the level plug/filler plug (2).
Fuel tank  
- Cleaning

It is easiest to clean the tank when it is almost empty.
Pump out any bottom sediment using a suitable pump, such as an oil drain pump.

Collect the fuel and sediment in a container and deliver to environmentally correct handling.

⚠️ Keep in mind fire risk when handling fuel.

The fuel tank is made of plastic (polyethylene) and is recyclable.

Watering system  
- Draining

⚠️ Keep in mind that there is a risk of freezing during the winter. Drain the tank, pump and lines or add antifreeze to the water.

The easiest way to drain the tanks is to unscrew and remove the filter housing (1) and disconnect the hoses by releasing the quick connectors (3).

There is also a drain cock (red square) under each water tank.

Open the drain cock (2) to drain the water pump.
Water tank - Cleaning

Clean the tanks with water and a suitable detergent for plastic surfaces.

Refit the filter housing (1) or the drain plug (2). Fill with water and check for leaks.

The water tanks are made of plastic (polyethylene) and are recyclable.

Forward/Reverse lever - Lubrication

Remove the screws (1) and take off the plate (2).

Grease the contact surface on the cam disc (3).

Refit the plate (2) with the screws (1).
Steering joint - Check

Inspect the steering joint to detect any damage or cracks.

Check and tighten any loose bolts.

Check also for any stiffness or play in the steering joint.

Fig. Steering joint
Air conditioning (Optional)
- Overhaul

Regular inspection and maintenance is necessary to ensure satisfactory long-term operation.

Clean all dust from the condenser element (1) using compressed air. Blow from above downwards.

⚠️ The air jet can damage the element flanges if it is too powerful.

⚠️ Wear protective goggles when working with compressed air.

Inspect the condenser element attachment.

Clean all dust from the cooling unit and the cooling element (1) using compressed air.

Check the system hoses for chafing. Make sure that drainage from the cooling unit is unobstructed so that condensation does not accumulate inside the unit.

Check the drainage by pinching the valves (2) located under the operator cab.
Air conditioning (Optional)
Drying filter - Inspection

With the unit in operation, check using the sight glass (1) that bubbles are not visible on the drying filter.

Turn the roller steering to full right lock to give better access to the drying filter.

⚠️ Never work under the roller when the engine is running. Park the roller on a level surface, chock the wheels and depress the parking brake control.

The filter is located on the left side under the cab and is visible at the point where the hoses enter under the cab floor, see fig.
If bubbles are visible in the sight glass, this indicates that the refrigerant level is too low. Shut off the unit, as it can be damaged if it is run with insufficient refrigerant. Fill with refrigerant.

Check the moisture indicator (3). It should be blue. If it is beige, the dryer cartridge should be changed by an authorized service company.

⚠️ The refrigerant circuit is only to be worked on by authorized companies.

Air conditioning (Optional)
Compressor - Inspection

Inspect compressor attachment. It is fitted to the engine inside the left engine compartment door.

The unit should, if possible, be run at least five minutes every week, to ensure lubrication of the rubber gaskets in the system.